Work Order ID 64121

November 24, 2010 3:09:17 PM

Item ID:

D206-559-013

Revision ID:

Item Name:

Required Date: 11/25/10

Bearpaw

Start Date:

11/24/10

Start Otv: 1.00 Req'd Oty: 1.00

Operation

Reference:

RAIIOIIS - RETURN

Approvals:

Sequence ID/

Process Plan:

OC:

Date:

Date:

SPC (Y/N):

Accept

Tooling:

Run Hours

Set Up/

Tool ID

Cust Item ID:

Date:

Date:

Customer:

Tool # Plan Code

Qty

Reject Accept Qty

Run

Setup Start

Reject Number

Insp. Stamp

Work Center ID Description Draw Nbr **Revision Nbr** DSI 9527 rev A IIN-D206-559 rev K

100

DOCUMENT CONTROL

Memo

0.00

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-559-013 CHG006

Swinks

Quality Control

Memo

INSPECT RAI10115

QC4-100% Inspect kits for completeness

0.00

0.00

Start Stop

Stop



D10-11-25

Work Order ID 64121

November 24, 2010 3:09:18 PM

Item ID:

Revision ID:

D206-559-013

Item Name:

Bearpaw

Start Date: 11/24/10

Start Oty: 1.00 **Reg'd Oty:** 1.00 Required Date: 11/25/10

RA110115 Reference:

Approvals:

Process Plan:

OC:

Date:

Date:

Tooling: SPC (Y/N):

Accept

Set Un/

Run Hours

0.00

0.00

Packaging

Operation

Description

Packaging

Packaging

Sequence ID/

Work Center ID

Identify and pack for shipping as per PPPD206-559-013 CHG DOUSING NEW B/N

NEW LABELS & PAPERWORK REO'D

Location:

QC21- Final Inspection - Work Order Release

190

180

Quality Control

Memo

Memo

0.00

0.00

Setup Start

Stop



Cust Item ID:

Date:

Date:

Customer:

Start



Stop

Tool ID

Tool # Plan Code

Accept Qty

Reiect Otv

Run

Reject Number Stamp

Insp.

Parent Item Name: Bearpaw



Start Date: 11/24/10

Required Date: 11/25/10

Date

Issued

Start Qty: 1.00

Required Oty: 1.00

Comments:

IPP Rev:J 04.02.17 Blank size changed: KJ/JLM

IPP Rev:K 07-01-02

Was K10008

JLM

JLM Verified By:EC

IPP Rev:L 08-01-09 Added Step 2

IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC

IPP Rev:N

08-10-15 New Manufacturing Method JLM Verified

By:EC

IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Component Item ID/

Item Name

Replacement Mfg/ Item ID

Purch

Bin Primary Item Location

Last Location Route Seq ID

Unit of Measure

Oty on Hand

Oty per Kit Total

Qty

Qty Issued Status

Page 1

D206-559-013

Manufactured

No

Each 7.0000

Bearpaw

Location	Loc Qty	Loc Code	
FG012	. 7		
61542	3		
62034	4		

62031